



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5332-041
Job Sheet 185740



Part No: **D5332-041**

Job Qty: **4 ea**

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEETS 1,2 IPP REV:A 15.10.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/16/18	0.00	0.00	Start Up Large Fab-6		MPL EL MPL NOV 14 2018
100	Large Fab	4 pcs		11/16/18	0.00	2.77	Large Fab 1		
110	QC	4 pcs		11/16/18	0.00	0.00	QC9		
120	QC	4 pcs		11/16/18	0.00	0.00	QC5		
130	Packaging	4 pcs		11/16/18	0.00	0.00	Packaging3 Large Fab		
140	QC21-SA	4 Ea		11/16/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut D5332-3 as per dwg 2- Drill holes as per dwg D5332 using DT10192 3- Remove identification marks and Descriptions: deburr 4- Weld bushing in rib as per dwg and grind flush

130 - ***STOCK IN BASKET CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5338-1	Bushing	8 Ea (2 ea)	90-Start up Operation	5122 991
M304TS0.500W.049	Square Tubing	8 ft (2 ea)	90-Start up Operation	5124 711

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5338-1	8	25	0
	M304TS0.500W.049	8	53	0

Part Specifications

Specifications could not be found.



Container No: **\$127093**



Part: **D5332 - 041**

Job No: **185740**

Serial No/Batch: **\$127093**

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/12/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 11/1/18 10:33 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					